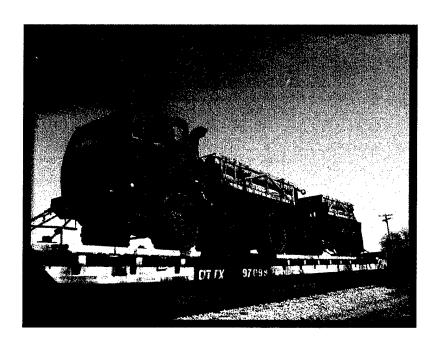
FINAL REPORT MAY 2003

REPORT NO. 02-19 (A)

HIMARS RESUPPLY VEHICLE AND TRAILER TP-94-01, "TRANSPORTABILITY TESTING PROCEDURES"



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VALIDATION ENGINEERING DIVISION MCALESTER, OKLAHOMA 74501-9053

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REPORT NO. 02-19 (A)

HIMARS RESUPPLY VEHICLE AND TRAILER

TP-94-01, REV. 1, JULY 2002 "TRANSPORTABILITY TESTING PROCEDURES"

ABSTRACT

The U.S. Army Defense Ammunition Center (DAC), Validation Engineering Division (SJMAC-DEV), was tasked by the Precision Fire Rocket and Missile System Project Management Office, Huntsville, Alabama, to conduct transportability testing using the High Mobility Artillery Rocket System (HIMARS) Resupply Vehicle (RSV) and Resupply Trailer (RST) when loaded with Multiple Launch Rocket System (MLRS) rocket pods. Loading procedures specified in AMC Drawing 19-48-8152 were used as a guideline. The testing was conducted in accordance with TP-94-01, Revision 1, July 2003 "Transportability Testing Procedures."

The HIMARS Resupply Vehicle and Resupply Trailer were tested in accordance with TP-94-01, Revision 1, July 2002. The primary area of concern was with the lateral movement of the pods during current and previous testing. The results of the movement were that the straps loosened during rail impact testing. The brackets "shoes" are laterally too far apart. Therefore, we recommend that the lateral distance between the "shoes" be reduced.

Also, the RSV and RST are currently equipped with 8-D handles each. During testing the forward most and rearward most rings on each side were used. Therefore, we recommend that four D handles, the second handles in from each corner, be eliminated.

Therefore, the HIMARS RSV and RST, as tested, are satisfactory to transport ammunition.

Prepared by:

Reviewed by:

PHILIP W. BARICKMAN Lead Validation Engineer

JERRY W. BEAVER Chief, Validation Engineering Division

U.S. ARMY DEFENSE AMMUNITION CENTER

VALIDATION ENGINEERING DIVISION MCALESTER, OK 74501-9053

REPORT NO. 02-19 (A)

HIMARS Resupply Vehicle (RSV) and Resupply Trailer (RST) TP-94-01, Revision 1, July 2002 "Transportability Testing Procedures"

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PART 1 - INTRODUCTION

- A. <u>BACKGROUND</u>. The U.S. Army Defense Ammunition Center (DAC), Validation Engineering Division (SJMAC-DEV), was tasked by the Precision Fire Rocket and Missile System Project Management Office, Huntsville, Alabama, to conduct transportability testing using the HIMARS Resupply Vehicle (RSV) and Resupply Trailer (RST) when loaded with rocket pods. Loading procedures specified in AMC Drawing 19-48-8152 were used as a guideline. The testing was conducted in accordance with TP-94-01, Revision 1, July 2002, "Transportability Testing Procedures."
- **B.** <u>AUTHORITY</u>. This test was conducted IAW mission responsibilities delegated by the U.S. Army Joint Munitions Command (JMC), Rock Island, IL. Reference is made to the following:
 - 1. AR 740-1, 15 June 2001, Storage and Supply Activity Operation.
- 2. OSC-R, 10-23, Mission and Major Functions of U.S. Army Defense Ammunition Center (DAC) 21 Nov 2000.
- **C. OBJECTIVE**. The objective of the testing was to validate if the HIMARS RSV and RST, manufactured by Stewart and Stevenson, satisfied the transportability requirements of TP-94-01, Revision 1, July 2002.
- **D.** <u>CONCLUSION</u>. The HIMARS Resupply Vehicle and Resupply Trailer were tested in accordance with TP-94-01, Revision 1, July 2002. The primary area of concern was with the lateral movement of the pods during current and previous testing. The results of the movement were that the straps loosened during rail impact testing. The brackets "shoes" are laterally too far apart. Therefore, we recommend that the lateral distance between the "shoes" be reduced.

Also, the RSV and RST are currently equipped with 8-D handles each. During testing the forward most and rearward most rings on each side were used. Therefore, we recommend that four D handles, the second handles in from each corner, be eliminated.

Therefore, the HIMARS RSV and RST, as tested, are satisfactory to transport ammunition.

PART 2 - ATTENDEES

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Philip Barickman

General Engineer

DSN 956-8992 (918) 420-8992

Richard Garside

Industrial Engineer

DSN 956-8050

(918) 420-8050

Lloyd Cato

Deployablity Engineer

DSN 826-4643

(757) 599-1642

James H. Powers

Senior Staff Engineer

DSN 746-4801

(256) 876-4801

Mark A. Escobedo

DSN 746-4184

(256) 876-4184

Brian Matteucci

Senior Engineer

(713) 867-1939

MAILING ADDRESS

Director

U.S. Army Defense Ammunition Center

ATTN: SJMAC-DEV

1 C Tree Road, Bldg. 35

McAlester, OK 74501-9053

Director

U.S. Army Defense Ammunition Center

ATTN: SJMAC-DET

1 C Tree Road, Bldg. 35

McAlester, OK 74501-9053

Military Traffic Management Command

Transportation Engineering Agency

ATTN: MTTE-DPE

720 Thimble Shoals Blvd, Suite 130

Newport News, VA 23606

Systems Studies and Simulations, Inc.

HIMARS, Precision Fires Rocket and

Missile Systems Project Office

Redstone Arsenal, AL 35898

Systems Studies and Simulations, Inc.

HIMARS, Precision Fires Rocket and

Missile Systems Project Office

Redstone Arsenal, AL 35898

Stewart and Stevenson

Tactical Vehicle Systems

5000 Interstate 10 West

Sealy, TX 77474

Mark Fox Project Engineer DSN 786-8873 (586) 574-8873 US Army Tank-automotive &
Armaments Command
PM-MTV, Engineering
ATTN: AMSTA-TR-E/MTV/MS 500
Warren, MI 48397

PART 3 - TEST EQUIPMENT

1. Truck, Cargo: MTV, HIMARS Resupply, M1084A1

Manufactured by: Stewart and Stevenson

Tactical Vehicle Systems Division

Sealy, TX 77474

MFG Serial No.: C-015393BFGK

MFG Date: 08/01

Maximum Payload: 5 tons Empty Weight: 24,420 pounds Gross Weight: 35,147 pounds

2. Trailer Cargo, 5 ton: MTV, M1095 Manufactured by: Stewart and Stevenson

Tactical Vehicle Systems Division

Sealy, TX 77474

NSN: 2330 01 449 1776

MFG Serial No.: TM-014431BFCK

MFG Date: 04/01

Maximum Payload: 5 tons

Curb Weight Total: 9,520 pounds Gross Weight: 19,520 pounds



Photo 1. HIMARS RSV and RST

3. Dynometer

Manufactured by: John Chatillion & Son New York, New York

Model: TD-5 Serial No. 6226

Range: 0-10,000 lbs.

Calibration Date: 1 May 2002

PART 4-TEST PROCEDURES

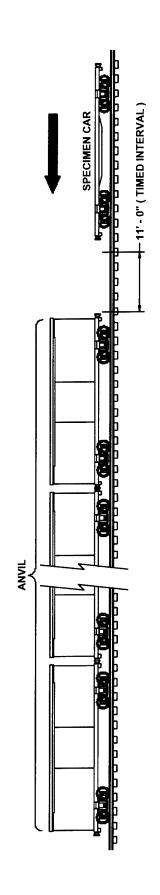
The test procedures outlined in this section were extracted from TP-94-01, "Transportability Testing Procedures," Revision 1, July 2003, for validating tactical vehicles and outloading procedures used for shipping munitions by tactical or commercial truck, railcar, and ocean-going vessel.

Inert (non-explosive) items will be used to build the load. The test loads will be prepared using the blocking and bracing procedures proposed for use with munitions (see Part 7 for procedures). The weight and physical characteristics (weights, physical dimensions, center of gravity, etc.) of the test loads will be similar to live (explosive) ammunition.

A. RAIL TEST. RAIL IMPACT TEST METHOD. The test load or vehicle will be secured to a flatcar. The equipment needed to perform the test will include the specimen (hammer) car, four empty railroad cars connected together to serve as the anvil, and a railroad locomotive. The anvil cars will be positioned on a level section of track with air and hand brakes set and with draft gears compressed. The locomotive unit will push the specimen car toward the anvil at a predetermined speed, then disconnect from the specimen car approximately 50 yards away from the anvil cars allowing the specimen car to roll freely along the track until it strikes the anvil. This will constitute an impact. Impacting will be accomplished at speeds of 4, 6, and 8.1 mph in one direction and at a speed of 8.1 mph in the reverse direction. The speeds will have a tolerance of plus .5 mph and minus zero mph. The impact speeds will be determined by using an electronic counter to measure the time for the specimen car to traverse an 11-foot distance immediately prior to contact with the anvil cars (see Figure 1).

ASSOCIATION OF AMERICAN RAILROADS (AAR)

STANDARD TEST PLAN



4 BUFFER CARS (ANVIL) WITH DRAFT GEAR COMPRESSED AND AIR BRAKES IN A SET POSITION

ANVIL CAR TOTAL WT. 250,000 LBS (APPROX)

SPECIMEN CAR IS RELEASED BY SWITCH ENGINE TO ATTAIN:

IMPACT NO. 1 @ 4 MPH IMPACT NO. 2 @ 6 MPH IMPACT NO. 3 @ 8.1 MPH THEN THE CAR IS REVERSED AND RELEASED BY SWITCH ENGINE TO ATTAIN:

IMPACT NO. 4 @ 8.1 MPH

Figure 1. Rail Impact Sketch

B. ON/OFF ROAD TESTS.

1. <u>HAZARD COURSE</u>. The test load or vehicle will be transported over the 200-foot-long segment of concrete-paved road consisting of two series of railroad ties projecting 6 inches above the level of the road surface. The hazard course will be traversed two times (see Figure 2).

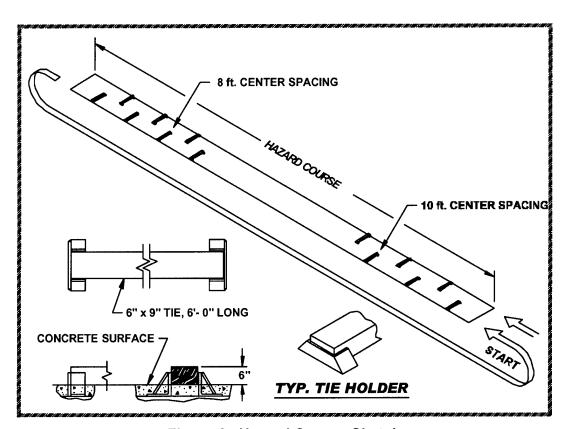


Figure 2. Hazard Course Sketch

- a. The first series of 6 ties are spaced on 10-foot centers and alternately positioned on opposite sides of the road centerline for a distance of 50 feet.
- b. Following the first series of ties, a paved roadway of 75 feet separates the first and second series of railroad ties.
- c. The second series of 7 ties are spaced on 8-foot centers and alternately positioned on opposite sides of the road centerline for a distance of 50 feet.

- d. The test load is driven across the hazard course at speeds that will produce the most violent vertical and side-to-side rolling reaction obtainable in traversing the hazard course (approximately 5 mph).
- 2. **ROAD TRIP**. The test load or vehicle will be transported for a distance of 30 miles over a combination of roads surfaced with gravel, concrete, and asphalt. The test route will include curves, corners, railroad crossings and stops and starts. The test load or vehicle will travel at the maximum speed for the particular road being traversed, except as limited by legal restrictions.
- 3. PANIC STOPS. During the road trip, the test load or vehicle will be subjected to three (3) full airbrake stops while traveling in the forward direction and one in the reverse direction while traveling down a 7 percent grade. The first three stops are at 5, 10, and 15 mph while the stop in the reverse direction is approximately 5 mph. This testing will not be required if the Rail Impact Test is performed.
- **4. WASHBOARD COURSE**. The test load or vehicle will be driven over the washboard course at a speed that produces the most violent response in the vertical direction.

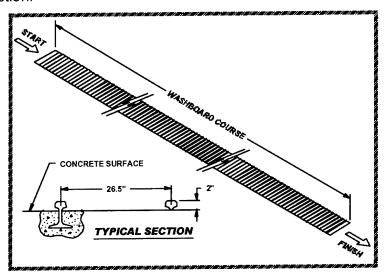


Figure 3. Washboard Course Sketch

PART 5 - TEST RESULTS

5.1 HIMARS RSV and RST with Full Payload.

Payload Weight: RSV - 10,530 pounds

RST - 10,495 pounds

Testing Date: 8 April 2003

A. RAIL TEST.

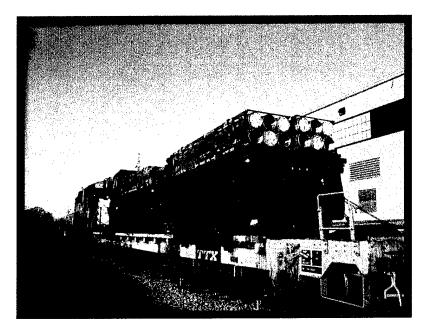


Photo 2. Rail Impact Testing of HIMARS RSV and RST.

Description	Weight
Flatcar Number: OTTX 97099	68,100 lbs.
HIMARS Resupply Vehicle and Resupply Trailer with full payload	55,920 lbs.
Total Specimen Wt.	124,020 lbs.
Buffer Car (four cars)	257,900 lbs.

Figure 4.

Remarks: Figure 4 lists the test components and weights of the items used during the Rail Impact Tests.

Impact Number	Avg. Velocity (mph)
1	3.4
2	4.3
3	6.2
4	8.2
5	8.1

Figure 5.

- 1. Figure 5 lists the average speeds of the specimen car immediately prior to impact with the anvil. Impact #1 was determined to be a "no test" due to the inadequate impact speed (minimum 4 mph). Impact #5 is the reverse impact.
- 2. Following Impact #2 the payload moved 0.25 inches in the direction of impact on the trailer (toward the rear of the trailer) on both the passenger and driver's side of the trailer. The payload on the truck moved 1.25-1.5 inches in the direction of impact (toward the rear of the truck) on the vehicle.
- 3. Following Impacts #3 and #4 there was no additional movement of the payload.
- 4. Following Impact #5 the payload moved 0.75 inches on the truck and 0.5 inches on the trailer, in the direction of impact. The payload moved on the

vehicle passenger side 0.37 inches laterally toward the driver's side following Impact #5. The strap located at the rear of the truck on the driver's side loosened due to the brackets "shoes" are too far apart laterally.

B. ON/OFF ROAD TESTS.

1. HAZARD COURSE.

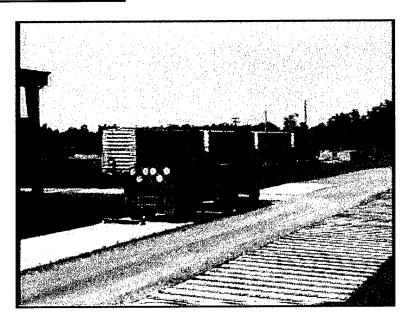


Photo 3. Example of Hazard Course Testing of the HIMARS RSV and RST

Pass No.	Elapsed Time	Avg. Velocity (mph)
1	34 Seconds	4.3
2	23 Seconds	6.3

Figure 6.

- 1. Figure 6 lists the average speeds of the test load through the Hazard Course.
- 2. Inspection following Passes #1 and #2 revealed no excessive movement of the payload, damage to the truck, trailer, tiedowns, and straps.

- 2. **ROAD TRIP:** Inspection revealed no damage or excessive movement of the payload or damage to the truck, trailer, tiedowns or straps.
- 3. **PANIC STOPS:** Testing was not required since the HIMARS RSV and RST were rail impact tested.

4. HAZARD COURSE:

Pass No.	Elapsed Time	Avg. Velocity (mph)
3	22 Seconds	6.6
4	24 Seconds	6.0

Figure 7.

- 1. Figure 7 lists the average speeds of the test load through the Hazard Course.
- 2. Inspection following Passes #3 and #4 revealed no excessive movement of the payload, damage to the truck, trailer, tiedowns, and straps.
- 3. Passes #3 and #4 were conducted following the Road Trip.
- <u>WASHBOARD COURSE</u>: Inspection revealed no damage or excessive movement of the payload or damage to the truck, trailer, tiedowns, or straps.

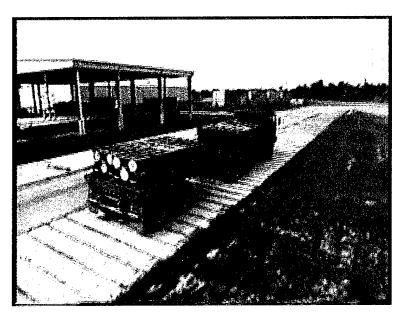


Photo 4. Example of Washboard Course Testing of HIMARS RSV and RST

C. <u>CONCLUSION:</u> The HIMARS RSV and RST performed adequately during testing. Therefore, the HIMARS RSV and RST, as tested, are adequate for the transport of ammunition. The lateral movement of the pods during rail impact testing is an area of concern. The results of the movement were that the straps loosened during rail impact testing. The brackets "shoes" are laterally too far apart. Therefore, we recommend that the lateral distance between the "shoes" be reduced.

5.2 HIMARS RSV and RST with Half Payload

Payload Weight: RSV - 5,275 pounds

RST - 5,265 pounds

Testing Date: 9 April 2003

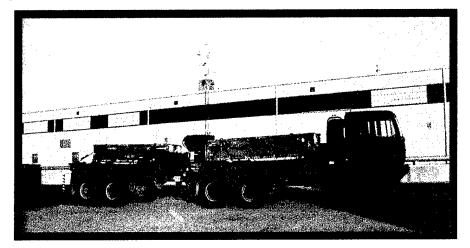


Photo 5. Single Pod Payload on RSV and RST.

A. ON/OFF ROAD TESTS.

1. HAZARD COURSE.



Photo 6. Example of Hazard Course Testing of RSV and RST.

Pass No.	Elapsed Time	Avg. Velocity (mph)
1	22 Seconds	6.6
2	30 Seconds	4.8

Figure 8.

Remarks:

- 1. Figure 8 lists the average speeds of the test load through the Hazard Course.
- 2. Inspection following Passes #1and #2 revealed no excessive movement of the payload, damage to the truck, trailer, tiedowns or straps.
- 2. <u>ROAD TRIP</u>: Inspection revealed no damage or excessive movement of the payload or damage to the truck, trailer, tiedowns, or straps.
- 3. **PANIC STOPS**: Inspection revealed no damage or excessive movement of the payload or damage to the truck, trailer, tiedowns, or straps.

4. HAZARD COURSE:

Pass No.	Elapsed Time	Avg. Velocity (mph)
3	28 Seconds	5.2
4	26 Seconds	5.6

Figure 9.

- 1. Figure 9 lists the average speeds of the test load through the Hazard Course.
- 2. Inspection following Passes #3 and #4 revealed no excessive movement of the payload, damage to the truck, trailer, tiedowns, or straps.
- 3. Passes #3 and #4 were conducted following the road trip.

 <u>WASHBOARD COURSE</u>: Inspection revealed no damage or excessive movement of the payload or damage to the truck, trailer, tiedowns, or straps.

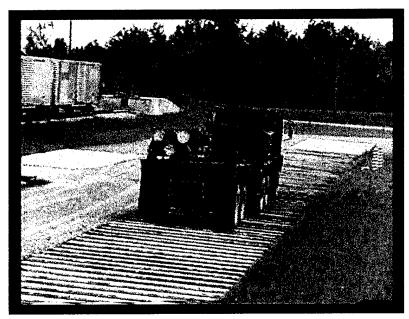


Photo 7. Example of Washboard Course testing of HIMARS RSV and RST.

B. CONCLUSION: No damage or excessive movement of the payload or damage to the truck, trailer, tiedowns, or straps occurred during testing. Therefore, the HIMARS RSV and RST, as tested, are adequate for the transport of ammunition.

5.3 HIMARS RSV and RST Ring Pull Test

Testing Date: 10 April 2003

A. <u>PULL TESTING</u>: The pull testing was conducted on the D handle on the front driver's side of the RSV and RST. The testing was conducted in the vertical direction and at the resultant angle of 35 degrees lateral and 49 degrees longitudinal. The pull was 5000 pounds and was held a minimum of 6 seconds.

Remarks: Inspection following each test revealed no visible deformation to the D handles or area around the D handles.

B. <u>CONCLUSION</u>: The D handle tie-down provisions, as currently designed, are adequate to be used for ammunition transportation.

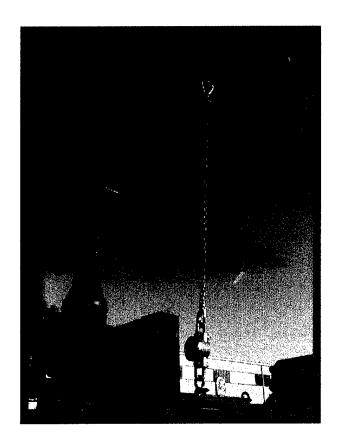


Photo. 8 D Handle Testing on RSV.



Photo. 9 D Handle Testing on RST.

PART 6 - ACCELEROMETER DATA

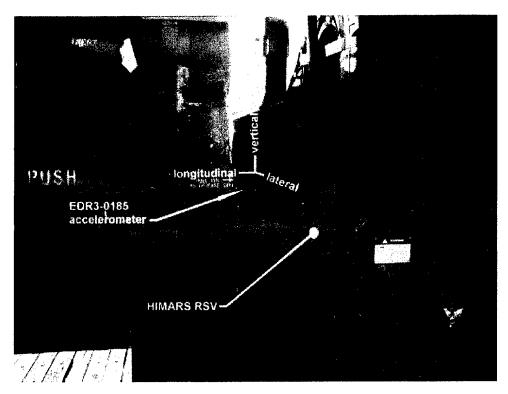
The first accelerometers were located in various areas on the test specimen. These areas are described on each of the following graphic depictions of each of the railcar impacts, hazard course, road course, and washboard course. The axial orientation of the accelerometers is as follows:

A table depicting the identification and location of the graphic illustrations is below: (Sensors were located on the RSV and RST as shown below).

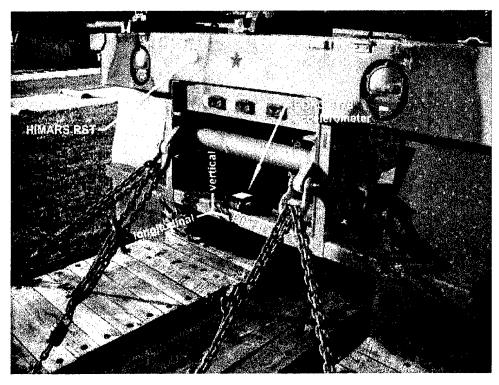
HIMARS RSV/RST

FULL PAYLOAD	PAGE	HALF PAYLOAD	PAGE
Rail Impact-RSV	No Data		
Rail Impact-RST	No Data		
Hazard Course – Pass #1 – RSV	No Data	Hazard Course – Pass #1 – RSV	6-16
Lateral	No Data	Lateral	0-10
Hazard Course – Pass #1 – RSV	No Data	Hazard Course – Pass #1 – RSV	6-16
Longitudinal	NO Data	Longitudinal	0-10
Hazard Course – Pass #1 – RSV	No Data	Hazard Course – Pass #1 – RSV	6-17
Vertical	No Bata	Vertical	0-11
Hazard Course – Pass #1 – RST	No Data	Hazard Course - Pass #1 - RST	6-17
Lateral		Lateral	
Hazard Course – Pass #1 – RST	No Data	Hazard Course – Pass #1 – RST	6-18
Longitudinal		Longitudinal	
Hazard Course – Pass #1 – RST	No Data	Hazard Course – Pass #1 – RST	6-18
Vertical		Vertical	
Hazard Course – Pass #2 – RSV	No Data	Hazard Course – Pass #2 – RSV	6-19
Lateral		Lateral	
Hazard Course – Pass #2 – RSV	No Data	Hazard Course – Pass #2 – RSV	6-19
Longitudinal		Longitudinal	
Hazard Course – Pass #2 – RSV	No Data	Hazard Course – Pass #2 – RSV	6-20
Vertical		Vertical	
Hazard Course – Pass #2 – RST	No Data	Hazard Course – Pass #2 – RST	6-20
Lateral		Lateral	
Hazard Course – Pass #2 – RST	No Data	Hazard Course – Pass #2 – RST	6-21
Longitudinal		Longitudinal	
Hazard Course – Pass #2 – RST	No Data	Hazard Course – Pass #2 – RST	6-21
Vertical		Vertical	
Road Trip – RSV Lateral	6-4	Road Trip – RSV Lateral	6-22
Road Trip – RSV Longitudinal	6-4	Road Trip – RSV Longitudinal	6-22
Road Trip – RSV Vertical	6-5	Road Trip – RSV Vertical	6-23
Road Trip – RST Lateral	6-5	Road Trip – RST Lateral	6-23
Road Trip – RST Longitudinal	6-6	Road Trip – RST Longitudinal	6-24

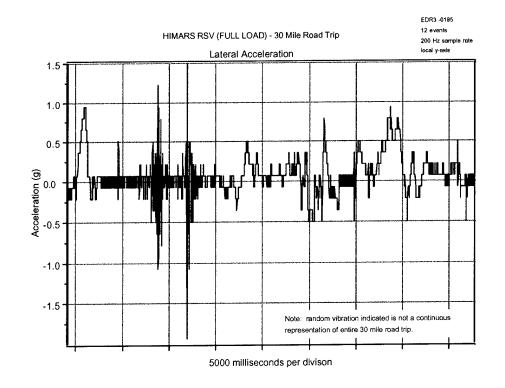
FULL PAYLOAD	PAGE	HALF PAYLOAD	PAGE
Road Trip – RST Vertical	6-6	Road Trip – RST Vertical	6-24
Hazard Course – Pass #3 – RSV	6-7	Hazard Course – Pass #3 – RSV	6-25
Lateral		Lateral	
Hazard Course –Pass #3- RSV	6-7	Hazard Course –Pass #3 - RSV	6-25
Longitudinal		Longitudinal	
Hazard Course – Pass #3- RSV	6-8	Hazard Course – Pass #3- RSV	6-26
Vertical		Vertical	
Hazard Course – Pass #3 – RST	6-8	Hazard Course – Pass #3 – RST	6-26
Lateral		Lateral	
Hazard Course – Pass #3 – RST	6-9	Hazard Course – Pass #3 – RST	6-27
Longitudinal		Longitudinal	
Hazard Course – Pass #3 – RST	6-9	Hazard Course – Pass #3 – RST	6-27
Vertical		Vertical	
Hazard Course – Pass #4 – RSV	6-10	Hazard Course – Pass #4 – RSV	6-28
Lateral		Lateral	
Hazard Course – Pass #4 – RSV	6-10	Hazard Course – Pass #4 – RSV	6-28
Longitudinal		Longitudinal	
Hazard Course – Pass #4 – RSV	6-11	Hazard Course – Pass #4 – RSV	6-29
Vertical		Vertical	
Hazard Course – Pass #4 – RST	6-11	Hazard Course – Pass #4 – RST	6-29
Lateral		Lateral	
Hazard Course – Pass #4 – RST	6-12	Hazard Course - Pass #4 - RST	6-30
Longitudinal		Longitudinal	
Hazard Course – Pass #4 – RST	6-12	Hazard Course – Pass #4 – RST	6-30
Vertical		Vertical	
Washboard Course – RSV Lateral	6-13	Washboard Course – RSV Lateral	6-31
Washboard Course – RSV	6-13	Washboard Course – RSV	6-31
Longitudinal	0-10	Longitudinal	
Washboard Course – RSV Vertical	6-14	Washboard Course – RSV	6-32
Washboard Course - Nov Vertical	0-14	Vertical	
Washboard Course – RST Lateral	6-14	Washboard Course – RST Lateral	6-32
Washboard Course – RST	6-15	Washboard Course – RST	6-33
Longitudinal		Longitudinal	
Washboard Course – RST Vertical	6-15	Washboard Course – RST	6-33
YYASIIDOAIU COUISE - NOT YEITICAI		Vertical	

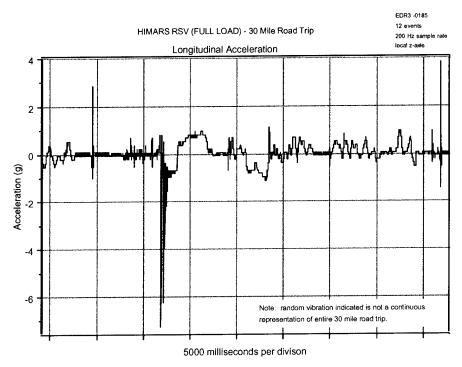


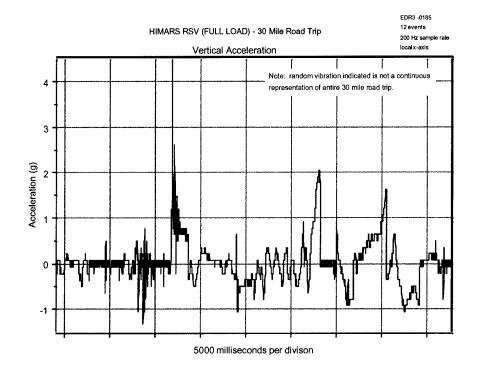
RSV Sensor Location

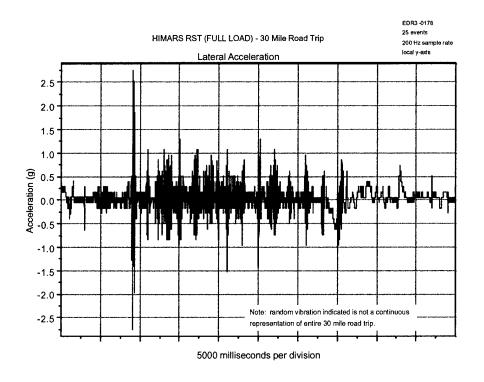


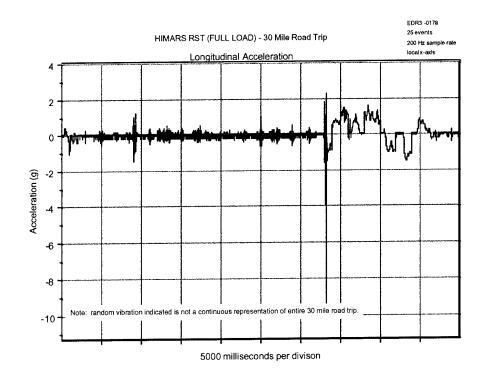
RST Sensor Location

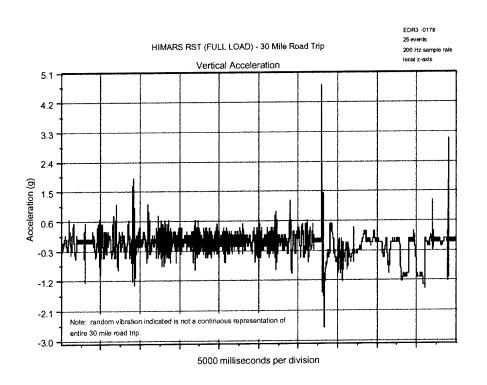


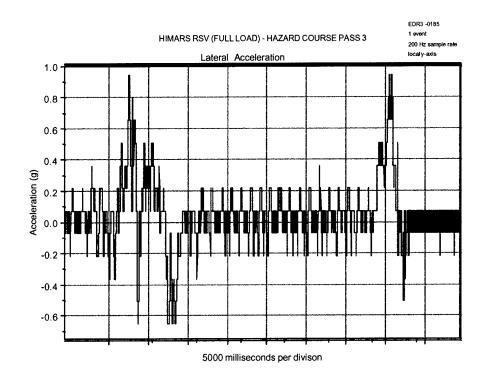


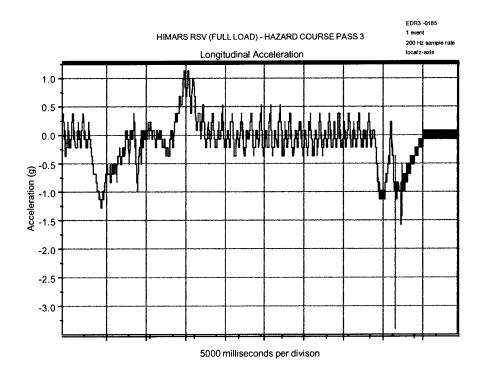


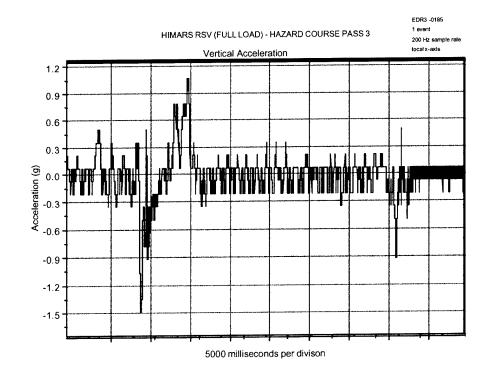


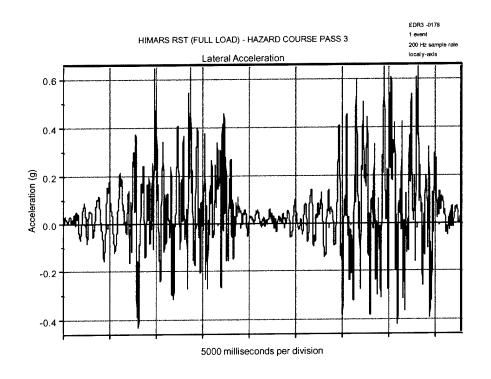


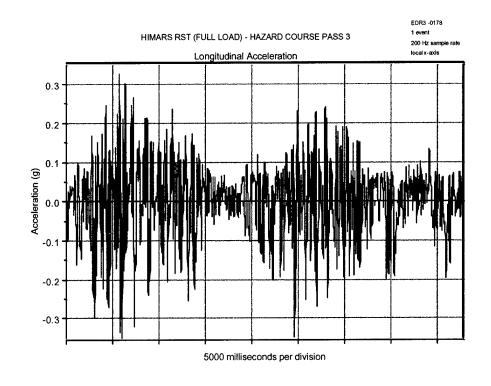


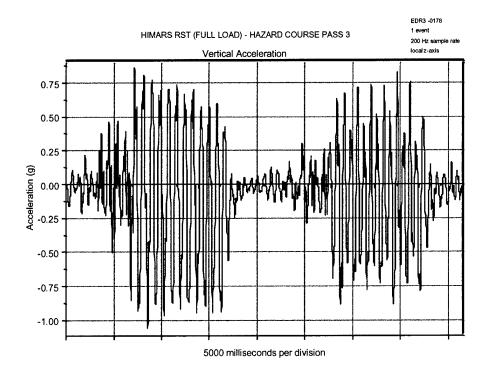


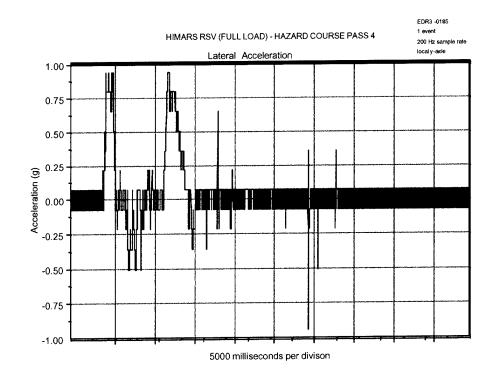


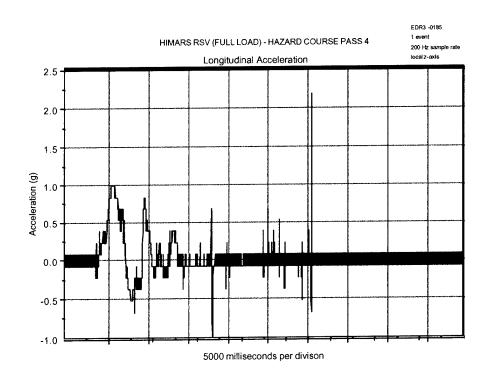


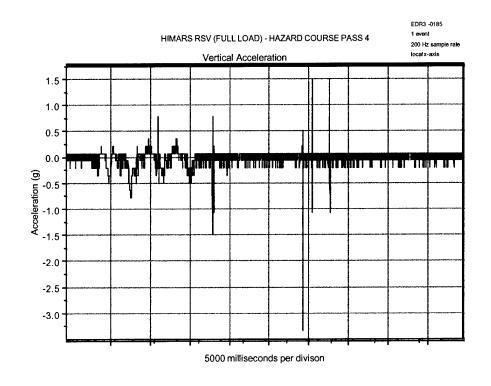


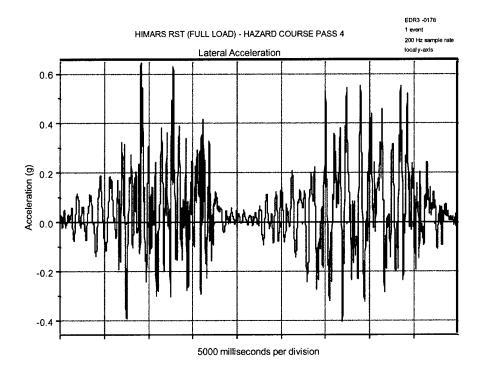


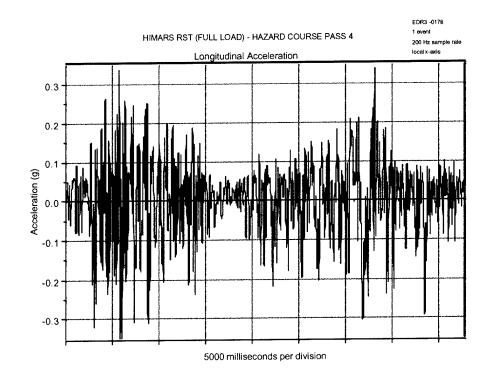


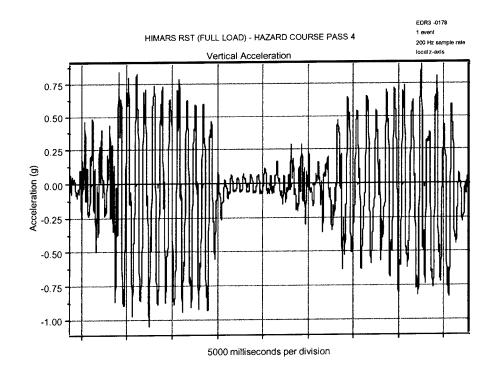


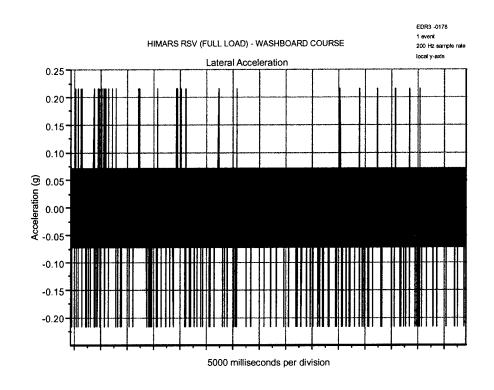


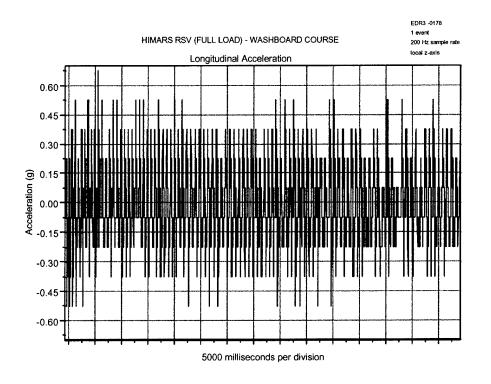


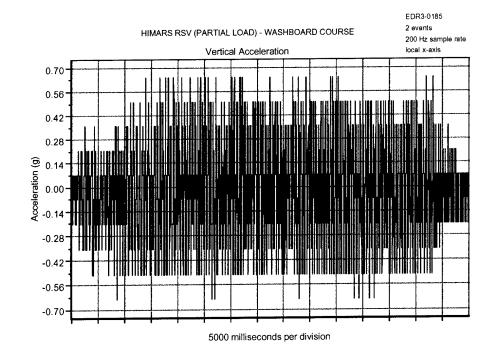


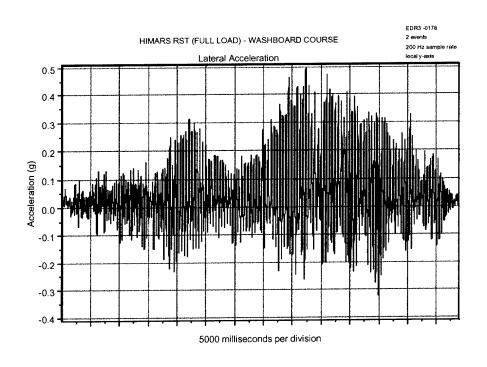


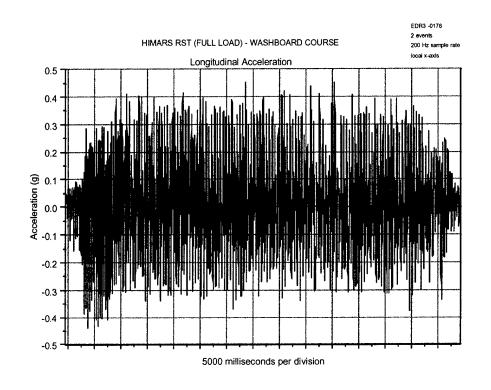


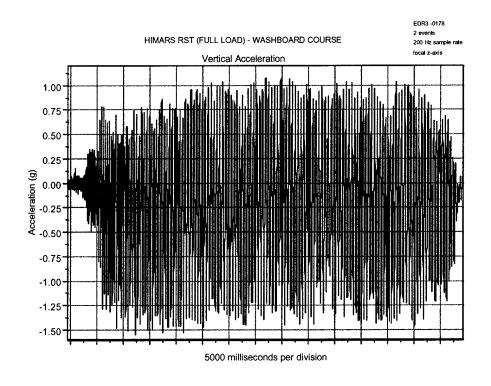


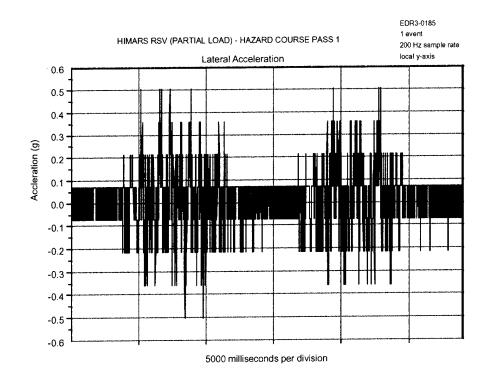


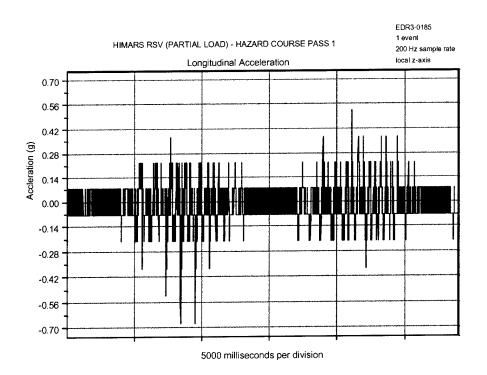


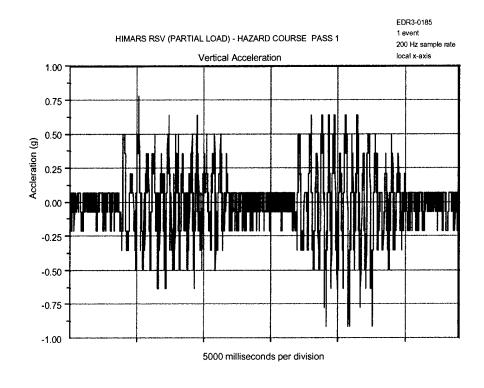


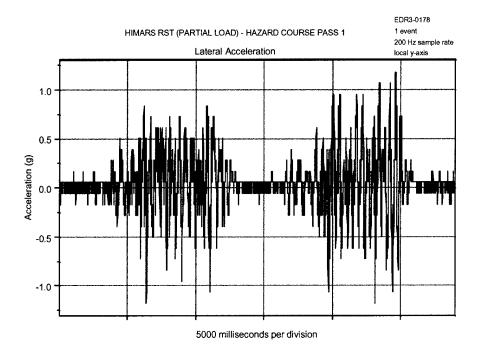


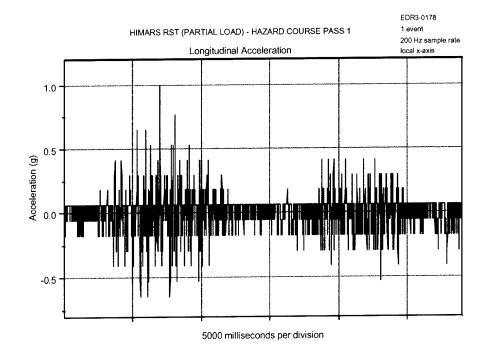


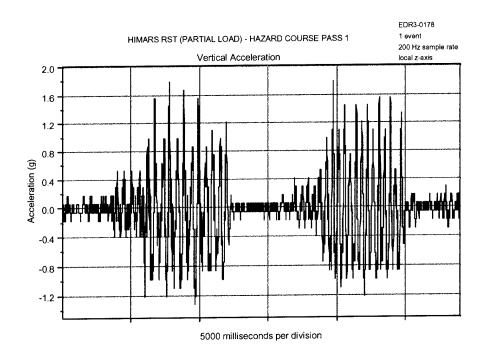


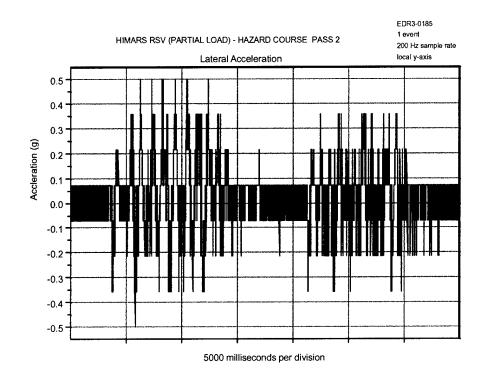


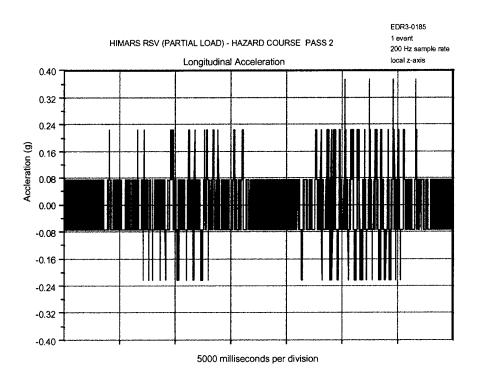


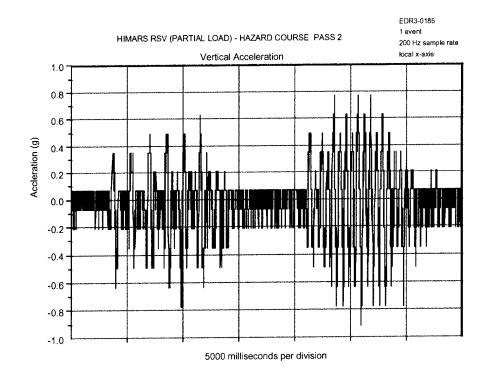


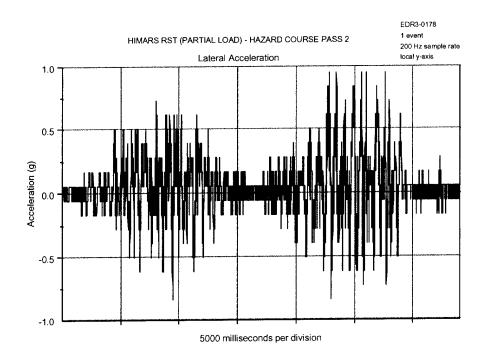


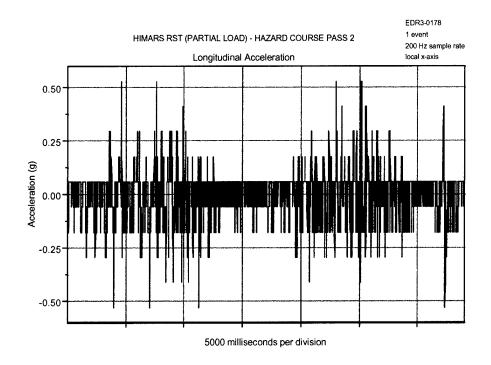


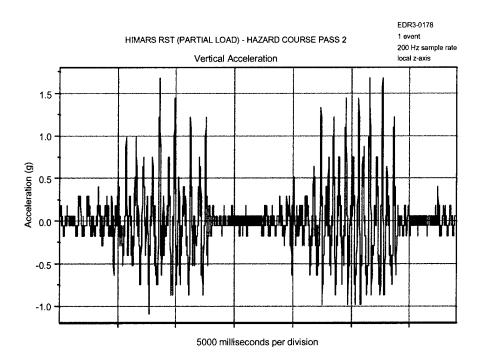


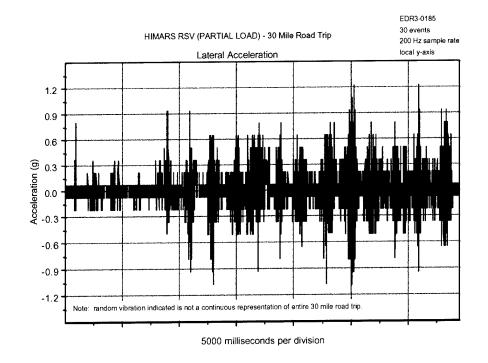


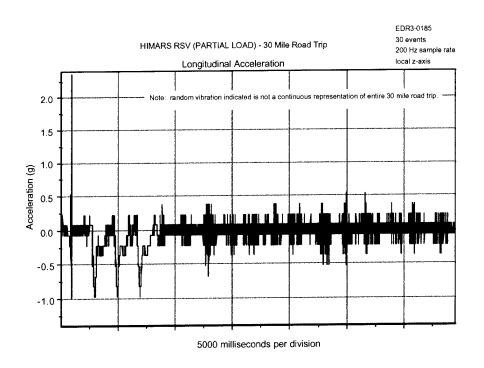


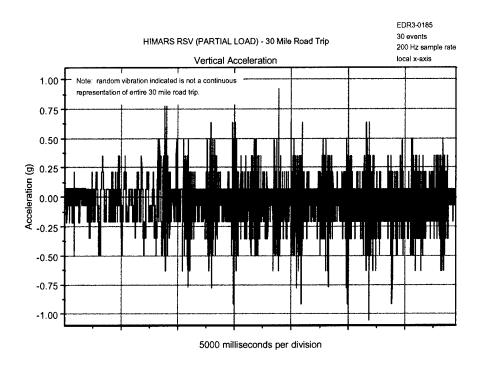


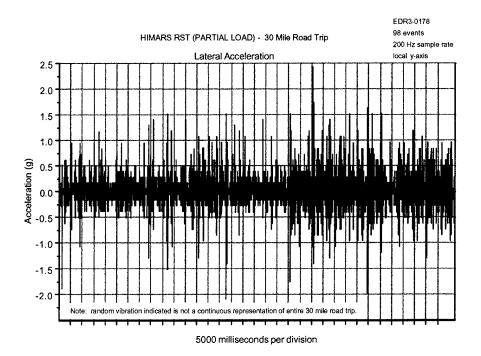


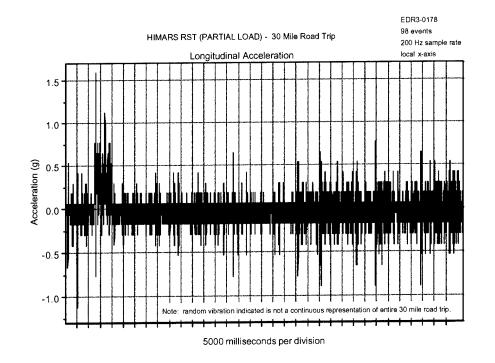


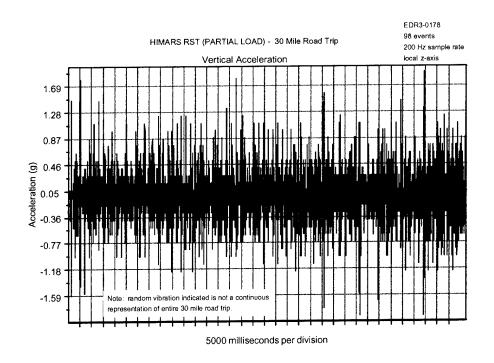


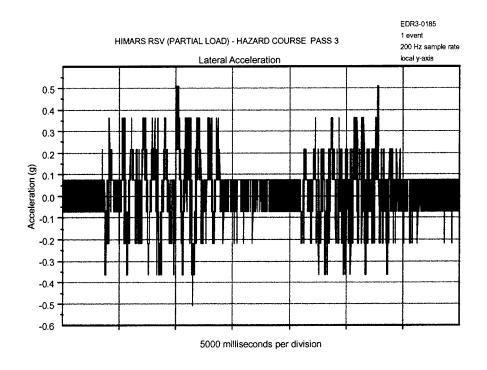


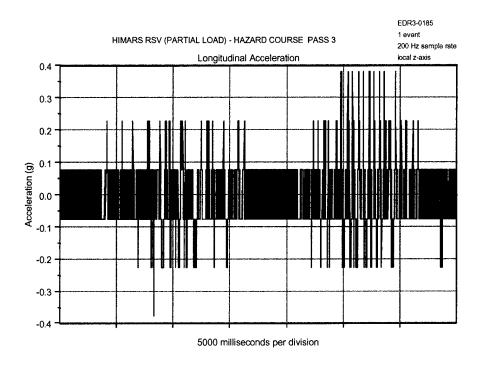


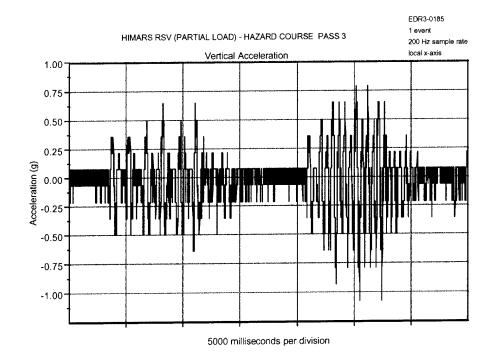


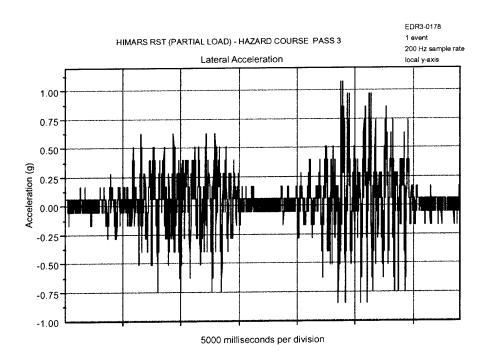


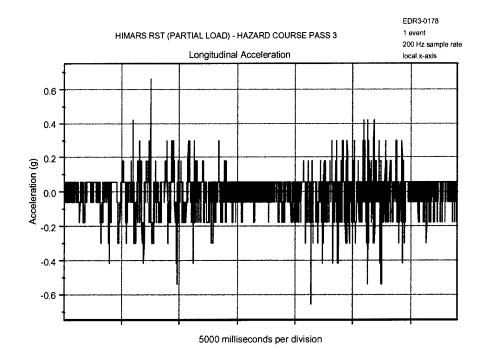


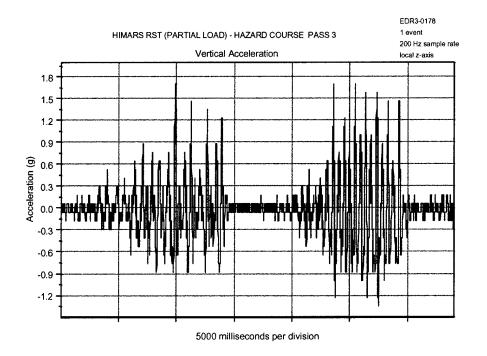


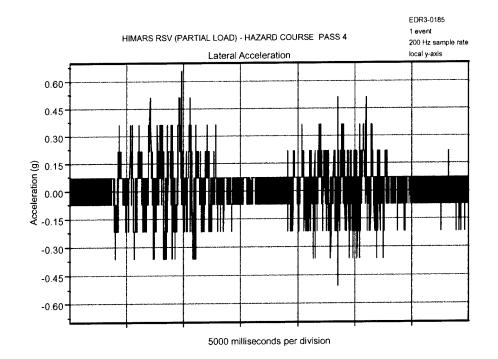


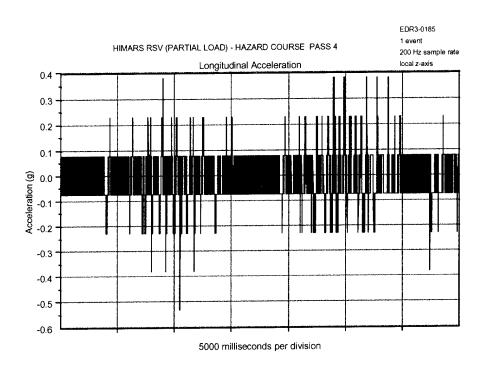


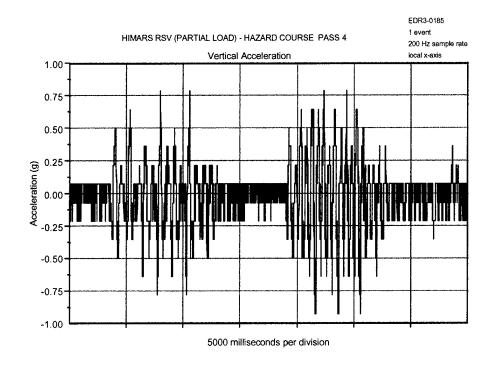


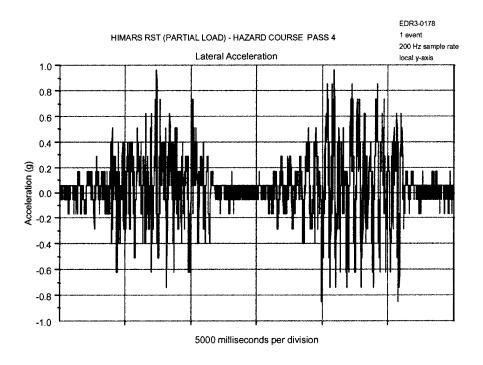


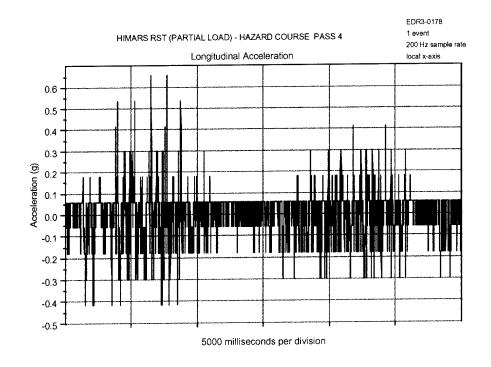


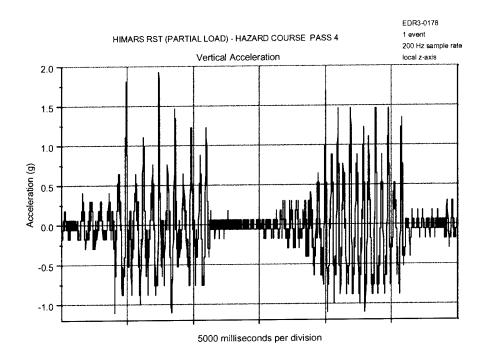


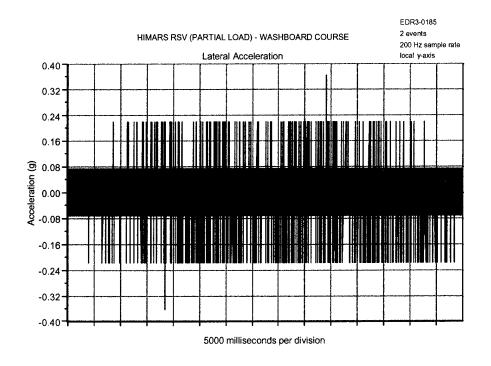


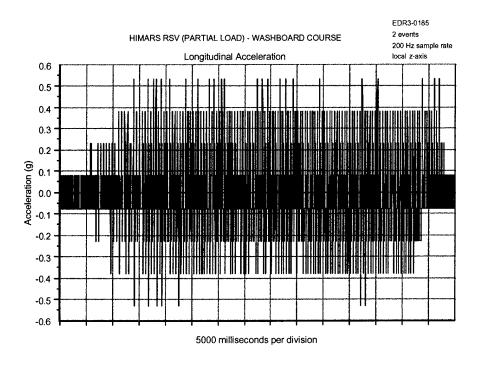


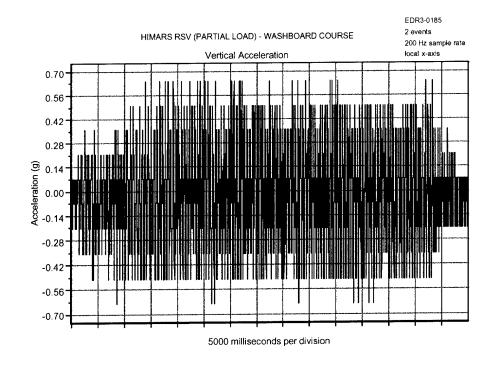


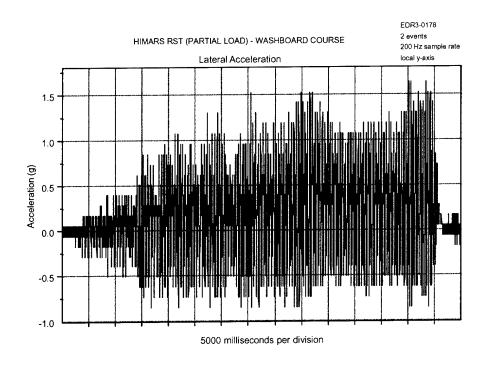


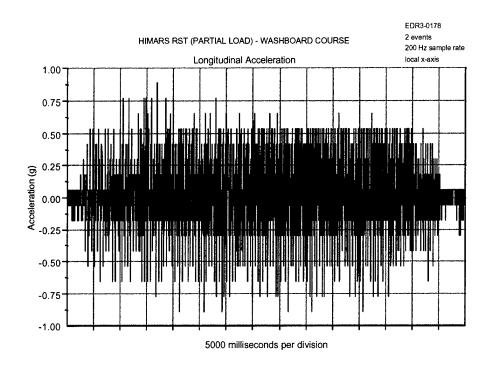


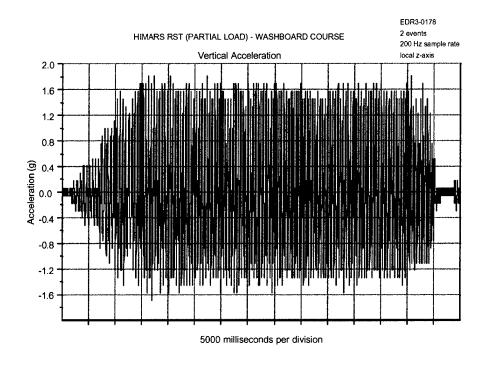












PART 7 – DRAWINGS

The following drawing represents the load configuration that was subjected to the test criteria.

MLRS

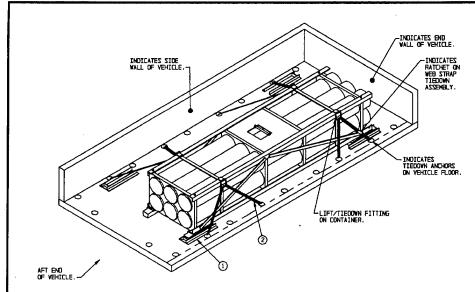
LOADING, TIEDOWN, AND UNLOADING PROCEDURES FOR THE ROCKET POD/CONTAINER (RP/C) FOR THE MULTIPLE LAUNCH ROCKET SYSTEM IN/ON TACTICAL VEHICLES

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DO NOT SCALE



ISOMETRIC VIEW

SPECIAL NOTES:

- 1. A LOAD OF ONE CONTAINER IS SHOWN IM A 10-TON M977/
 M985 HEAVY EXPANDED MOBILITY TACTICAL TRUCK, RAVING
 INSIDE DIMENSIONS OF 216-3-08" LONG BY 90-3-74" VIDE,
 EQUIPPED WITH "SAVE" TYPE RESTRAINING DEVICES, AS
 SHOWN ON PAGE 26.
- 2. IF THE 10-TON M977/M905 HEATT IS NOT EQUIPPED WITH THE "SHOE" TYPE RESTRAINING DEVICES USE THE PROCEDURES SHOWN ON PAGE 8 FOR LOADING AND TIEDOWN OF ONE CONTAINER.
- 3. A TOTAL OF FOUR WEB STRAP TIEDOWN ASSEMBLIES ARE REQUIRED FOR THE LOAD SHOWN ABOVE.

KEY NUMBERS

- 1) SHOE ASSEMBLY (4 REDD). SEE THE DETAIL ON PAGE 26. PRE-POSITION EACH SHOE ASSEMBLY AS SHOWN IN THE "PLAN VIEW OF 10-TON H977-MBBS HENTT" DETAIL ON ON PAGE 27. SEE LOADING PROCEDURES NOTE 7 ON PAGE 14.
- NOTE 7 ON PAGE 14.

 2 MEB STRAP TIEDOWN ASSEMBLY (4 REDD), HOOK THE BNO OF THE STRAP THAT HAS THE RATCHET TO THE SECOND TIEDOWN ANCHOR FROM THE AFT AND FORWARD BNO OF THE CARGO DECK, THEN THE HOOK ON THE LONG BNO OF THE STRAP ASSEMBLY IS PASSED LIPHARD TO A LIFET/TIEDOWN FITTING ON THE CONTAINER, THROUGH THE LIFTING RING FROM THE BOTTOM UP, BACK DOWN AND ATTACH THE FORWARD STRAP HOOK TO THE THIRD TIEDOWN ANCHOR FROM THE AFT STRAP HOOK TO THE FORMARD DECK. POSITION ANCHOR FROM THE AFT END OF THE CARGO DECK. MOSITION STRAP SULFF SLEEVES AT STARP EDGES. TAKE UP BYCKES SLACK IN STRAP AND RATCHET TIGHT. SEE GENERAL NOTES "D' AND "E' ON PAGE 2.

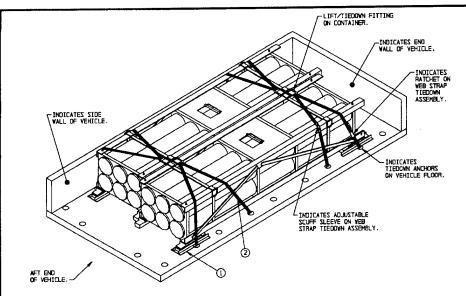
LOAD AS SHOWN

ITEM QUANTITY WEIGHT (APPROX)

CONTAINER - - - - - 1 - - - - 5,078 LBS

10-TON M977/M985 HEAVY EXPANDED MOBILITY TACTICAL TRUCK (HEMTT)

PAGE 15



ISOMETRIC VIEW

SPECIAL NOTES:

- 1. A LOAD OF TWO CONTAINERS IS SHOWN IN A 10-TON M977/
 M985 HEAVY EXPANCED MOBILITY TACTICAL TRACK, HAVING
 INSIDE DIMENSIONS OF 218-348 LOAGS BY 90-344 VIDE
 EQUIPMED WITH "SHOR!" TYPE RESTRAINING DEVICES AS SHOWN
 ON PAGE 28.
- IF THE 10-TON MOTZY-MOBS HEART IS NOT EQUIPPED WITH THE "SHOE" TYPE RESTRAINING DEVICES USE THE PROCEDURES SHOWN ON PAGE 8 FOR LOADING AND TIEODYN OF TWO CONTAINERS.
- WHEN POSITIONING CONTAINERS ON VEHICLES ASSURE THAT LIFTING RIMSS ON CONTAINERS ARE OFF-SET LONGITUDINALLY AND RESTING ON TOP OF ADJACENT CONTAINER.
- A TOTAL OF FOUR WEB STRAP TIECONN ASSEMBLIES ARE REQUIRED FOR THE LOAD SHOWN ABOVE.

KEY NUMBERS

- SHOE ASSEMBLY (4 REOD). SEE THE DETAIL ON PAGE 26. PRE-POSITION EACH SHOE ASSEMBLY AS SHOWN IN THE "PLAN VIEW OF 10-TON M977/M98S HENTI" CETAIL ON PAGE 27. SEE LOADING PROCEQUES NOTE 7 ON PAGE 14.
- PROCEDURES NOTE 7 ON PAGE 14.

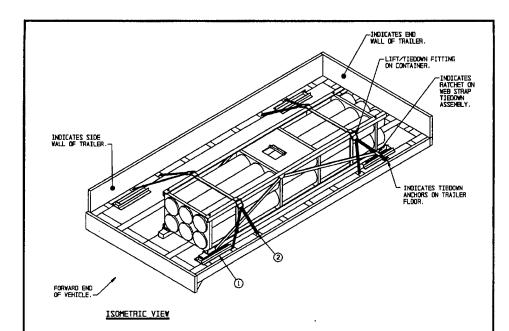
 ② WEB STRAP TIEDOWN ASSEMBLY (4 PEOD). HOOK THE END OF THE STRAP THAT HAS THE RATCHET TO THE SECOND TIEDOWN ANCHOR FROM THE AFT END OF THE CARGO DECK, THEN THE HOOK ON THE LONG BND OF THE STRAP ASSEMBLY IS PASSED UPWARD AND OVER THE TOP OF THE MEAR CONTAINER TO A LIETY TIEDOWN FITTING ON THE OPPOSITE CONTAINER, THROUGH THE LIETTING RING FROM THE BOTTON LOW BACK OVER TOP OF NEAR CONTAINER AND BACK COWN ANCAITACH THE CHOWARD STRAP HOOK TO THE LARGO DECK AND ATTACH THE FORWARD STRAP STAPP OF THE CARGO DECK AND ATTACH THE AFT STRAP PROOF TO THE FOURTH TIEDOWN ANCHOR FROM THE FORWARD END OF THE CARGO DECK AND ATTACH THE AFT STRAP PROOF TO THE FORWARD END OF THE STARP STAPP STAPP STAPP STAPP AND THE CARGO DECK. POSITION STRAP STAPP STAPP STAPP AND RATCHET TIGHT.

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CORPUS CONTAINER - - - - - 2 - - - - 10,156 LBS

PAGE 16

10-TON M977/M985 HEAVY EXPANDED MOBILITY TACTICAL TRUCK (HEMTT)



SPECIAL NOTES:

- A LOAD OF DNE CONTAINER IS SHOWN IN AN 11-TON M989
 HEAVY EMPANCED MODILITY AMPLINITION TRAILER, HAVING
 INSIDE DIMENSIONS OF 2006 LONG BY 82-0-18 VIDE,
 EQUIPMED WITH "SMOE" TYPE RESTRAINING DEVICES AS
 SHOWN ON PAGE 28.
- 2. CAUTION: CONTAINERS MUST NOT BE POSITIONED TWO HIGH ON THIS TYPE TRAILER DUE TO THE STABILITY OF THE TRAILER.
- IF THE 11-TON MORE HENAT IS NOT EQUIPPED WITH THE "SHOE" TYPE RESTRAINING DEVICES USE THE PROCEDURES SHOWN ON PAGE 6 FOR LOADING AND TIEDOWN OF ONE CONTAINER.
- 4. A TOTAL OF FOUR WEB STRAP TIEDOWN ASSEMBLIES AR REQUIRED FOR THE LOAD SHOWN AROVE.

KEY NUMBERS

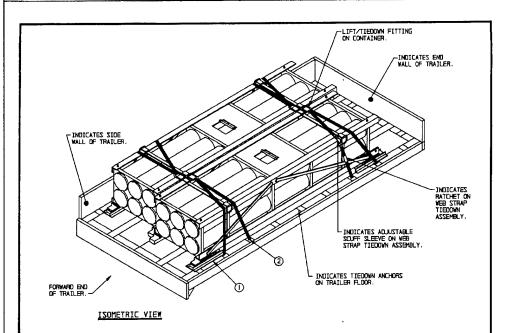
- (1) SHOE ASSEMBLY (4 REGO). SEE THE DETAIL ON PAGE 26. PRE-POSITION EACH SHOE ASSEMBLY AS SHOWN IN THE "PLAN VIEW OF II-TON MOBE PHANT" DETAIL ON PAGE 28. SEE LOADING PROCEDURE NOTE 7 ON PAGE 14.
- PAGE 28. SEE LOADING PROCEDURE NOTE 7 ON PAGE 14.

 (2) WEB STRAP TIEDOWN ASSEMBLY (4 REDD). HOOK THE END OF THE STRAP THAT HAS THE RATCHET TO THE SECOND TIEDOWN ANCHOR FROM END OF TRATLER, THEN THE HOOK ON THE LONG BON OF THE STRAP ASSEMBLY IS PASSED LEVIAND TO A LIFT/TIEDOWN FITTING ON THE EOTTOWN LIFE, THE LIFTING RING FROM THE BOTTOM LIP, BACK DOWN AND ATTACH THE HOOK TO THE THIRD TIEDOWN AND ATTACH THE HOOK TO THE THIRD TIEDOWN AND ATTACH THE HOOK TO THE PART OF THE THEORY AND THE PROCESS SLAKE UP EXCESS SLAKE NOT TRAPP AND RATCHET TIGHT. SEE GENERAL NOTES "O" AND "E" ON PAGE 2

LOAD AS SHOWN

11-TON M989 HEAVY EXPANDED MOBILITY AMMUNITION TRAILER (HEMAT)

PAGE 19



SPECIAL NOTES:

- I. A LOAD OF TWO CONTAINERS IS SHOWN IN AN II-TON H889 HEAVY EXPANDED MOBILITY AMPUNITION TRAILER, HAVING INSIDE DIMENSIONS OF 200° LONG BY 82-8-910° YUDE, EQUIPPED WITH "SMDE" TYPE RESTRAINING DEVICES AS SHOWN ON PAGE 26.
- 2. CAUTION: CONTAINERS MUST NOT BE POSITIONED TWO HIGH ON THIS TYPE TRAILER DUE TO THE STABILITY OF THE TRAILER.
- 3. IF THE 11-TON M989 HEMAT IS NOT EQUIPPED WITH THE "SHOE" TYPE RESTRAINING DEVICES USE THE PROCEDURES SHOWN ON PAGE 8 FOR LOADING AND TIEDOWN OF TWO CONTAINERS.
- 4. WHEN POSITIONING CONTAINERS ON VEHICLES ASSURE THAT LIFTING RINGS ON CONTAINERS ARE OFF-SET LONGITUDINALLY AND RESTING ON TOP OF ADJACENT CONTAINER.
- A TOTAL OF FOUR WEB STRAP TIEDOWN ASSEMBLIES ARE REQUIRED FOR THE LOAD SHOWN ABOVE.

KEY NUMBERS

- AET NUTBLEHS

 1) SHOE ASSEMBLY (4 REOD). SEE THE DETAIL ON PAGE 26. PRE-POSITION EACH SHOE ASSEMBLY AS SHOWN IN THE "PLAN YIEV OF 11-TON MB89 HEMAT" DETAIL ON PAGE 28. SEE LOADING PROCEDURES NOTE 7 ON PAGE 14.
- 7 ON PAGE 14.

 (2) YEB STRAP TIEDOWN ASSEMBLY (4 REGID), HOOK THE SEN OF THE STRAP THAT HAS THE RATCHET TO THE SECOND TIEDOWN ANCHOE FROM END OF TRAILER, THEN THE HOOK ON THE LONG END OF THE STRAP ASSEMBLY IS PASSED UPWARD AND OVER THE TOP OF THE MEAR-STIDE CONTAINER TO A LIFT/TIEDOWN FITTING ON THE CONTAINER THAT IS LOCATED ON THE OPPOSITE STORE OF THE TREKE, THROUGH THE LIFTING RING FROM THE BOTTOM UP, BACK DOWN AND ATTACH THE HOOK TO THE HINTO TIEDOWN ANDOWN FROM HOW OF TRAILER, POSITION STRAP SCUPT SLEEVES AT SHAPP EDGES, TAKE UP EXCESS SLACK IN STRAP AND RATCHET TIGHT. SEE GENERAL NOTES "O" AND "E" ON PAGE 2.

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WEIGHT (APPROX) ITEM **CUANTITY**

PAGE 20

11-TON M989 HEAVY EXPANDED MOBITITY AMMUNITION TRAILER (HEMAT)